



Dart Aerospace Ltd.  
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**D3914-041**  
**Job Sheet 170982**



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D4020 REV A SHEET 2, D3914 REV D SHEETS 1,2,3 IPP Rev:A new issue DD 10.03.19 verified by:EC  
IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 13.03.14 AS PER DWG REV.pc1 DD  
VERF:JLM IPP REV:D 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 1 Ea  | 2/1/18     | 2/1/18   | 0.00      | 0.00    | Start Up Large Fab-5  |           | D.M.L 18-2-20  |
| 100   | Large Fab          | 1 pcs | 2/1/18     | 2/1/18   | 0.00      | 6.67    | Large Fab 1           |           | 18-02-23       |
| 110   | QC                 | 1 pcs | 2/1/18     | 2/1/18   | 0.00      | 0.00    | QC9                   |           | CPC            |
| 120   | QC                 | 1 pcs | 2/1/18     | 2/1/18   | 0.00      | 0.00    | QC5                   |           | CPC            |
| 130   | Powdercoat         | 1 pcs | 2/1/18     | 2/1/18   | 0.00      | 0.40    | Powdercoat4           |           | 18-2-26        |
| 135   | QC                 | 1 pcs | 2/1/18     | 2/1/18   | 0.00      | 0.00    | QC3                   |           | 18-2-21        |
| 140   | HandFinish         | 1 pcs | 2/2/18     | 2/2/18   | 0.00      | 0.80    | HandFinish3           |           | 18-2-26        |
| 150   | QC                 | 1 pcs | 2/2/18     | 2/2/18   | 0.00      | 0.00    | QC3                   |           | 18-2-26        |
| 160   | Packaging          | 1 pcs | 2/2/18     | 2/2/18   | 0.00      | 0.00    | Packaging3-2          |           | 18-2-26        |
| 170   | QC21-SA            | 1 Ea  | 2/2/18     | 2/2/18   | 0.00      | 0.00    | QC21                  |           | 21 FEB 27 2018 |

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg  
Descriptions: D3914 \*\*\*Visual inspect before welding mesh\*\*\* 3- tack weld mesh on basket as per dwg D3914 \*\*\*Cut out mesh where  
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label  
plate before tacking mesh\*\*\*

130 - \*\*\* mask sides of hinge prior to powdercoat\*\*\*

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg \*\*\*Mask  
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*

M 138700 START: 8:15 OUT: 300° FINISH: 8:45.

### Job BOM

| Part / Item | Component Name                     | Quantity    | Operation             | Container |
|-------------|------------------------------------|-------------|-----------------------|-----------|
| D2581       | Mounting Bracket                   | 2 Ea (2 ea) | 90-Start up Operation | 5036037   |
| D3914-1     | Rib                                | 2 Ea (2 ea) | 90-Start up Operation | 5040474   |
| D3914-7     | Rib                                | 2 Ea (2 ea) | 90-Start up Operation | 5039696   |
| D4016-3     | Hinge Half, Lid                    | 3 Ea (3 ea) | 90-Start up Operation | 5038793   |
| D4018-5     | Rib                                | 9 Ea (9 ea) | 90-Start up Operation | 5039656   |
| D4020-5     | Mesh (350 Basket Long, Lid)        | 1 Ea (1 ea) | 90-Start up Operation | 5040304   |
| D4021-3     | Data Plate                         | 1 Ea (1 ea) | 90-Start up Operation | 5040154   |
| D4035-043   | Lid Rib Assembly, Aft (350 Basket) | 2 Ea (2 ea) | 90-Start up Operation | 5041482   |
| D2728-3     | Dart Logo Label Large              | 1 (1 ea)    | 140-HandFinish        |           |

### Job Allocations

| Operation | Component Part | Required | Inventory | Allocated |
|-----------|----------------|----------|-----------|-----------|
|-----------|----------------|----------|-----------|-----------|

|                       |           |   |    |   |
|-----------------------|-----------|---|----|---|
| 91-Start up Operation | D2581     | 2 | 52 | 0 |
|                       | D3914-1   | 2 | 15 | 0 |
|                       | D3914-7   | 2 | 14 | 0 |
|                       | D4016-3   | 3 | 10 | 0 |
|                       | D4018-5   | 9 | 48 | 0 |
|                       | D4020-5   | 1 | 4  | 0 |
|                       | D4021-3   | 1 | 7  | 0 |
| 140-HandFinish        | D4035-043 | 2 | 8  | 0 |
|                       | D2728-3   | 1 | 0  | 0 |

### Part Specifications

Specifications could not be found.

Plex 1/25/18 10:07 AM dart.poulin.mario



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**Container No: S043628**



**Part: D3914-041**

**Job No: 170982**

**Serial No/Batch: S043628**

**Revision: D4020, D3914**

**Inspector:**

Date: 02/20/18

**Master Unit 001017**



**Job No      170982**